



# TECHNICAL DATA SHEET



## LAMI-WELD™ ADHESIVE – N150

### DESCRIPTION & USES:

Lami-Weld™ N150 is a general-purpose solvent based sprayable contact adhesive with long open time. It is specifically formulated for laminating of laminex and formica to various types of wood such as chipboard and hardboard.

Lami-Weld™ N150 is also suitable for the coach building and automotive industries as a multipurpose trim adhesive.

Strong permanent bonds can be obtained between the following materials: polyurethane foams, supported P.V.C., fabric, leather, fibreglass, rubber sheet and extrusions to each other, wood, and metal.

### PROPERTIES:

- Appearance: Opaque yellow or red liquid or green liquid.
- Viscosity: Thin liquid.
- Coverage: Approx. 6-8 m<sup>2</sup> per litre.
- Maximum open joint time: 30 minutes depending on absorbency



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### METHOD OF APPLICATION:

- To obtain the best possible results, the materials to be bonded should be dry, clean, and free from dust, grit, loose materials, oil, or grease.
- Using conventional spray equipment, apply an even coating of adhesive to both surfaces to be bonded.
- Allow the solvent to evaporate before bonding the materials. On absorbent materials such as leather and chipboard, bonding may be within a matter of 2-3 minutes of application. On non-absorbent materials such as formica and metal a minimum of 15 minutes should be elapsed before the surfaces are bonded together.
- Contact bond the surfaces together using firm pressure.

**Note: Additional information on physical properties, health hazards, storage, handling, and transport is available in the Material Safety Data Sheet (MSDS).**